# Technical requirements for energy storage welding studs

What studs should be used for arc welding?

1.Stud Design. Studs shall be of suitable design for arc welding to steel members with the use of automatically timed stud welding equipment. The type and size of the stud shall be as specified by the drawings, specifications, or special provisions. For headed-type studs, see Figure 7.1.

What size studs should be used for welding?

7.2.3 A suitable deoxidizing and arc stabilizing flux for welding shall be furnished with each stud of 8 mm[5/16 in.]diameter or larger. Studs less than 8 mm [5/16 in.]in diam-eter may be furnished with or without flux. 7.2.4 Only studs with qualified stud bases shall be used.

Can studs be welded through a deck?

When welding directly to base metal,the base metal shall be no thinner than 1/3 the stud diameter. When welding through the deck,the stud diameter shall be no greater than 2.5 times the base material thickness. In no case shall studs be welded through more than two plies of metal decking. 1.Standard Mechanical Requirements.

What settings should be used for stud welding?

Welding voltage,current,time,and gun settings for lift and plunge should be set at optimum settings,based on past practice,recommendations of stud and equipment manufacturer,or both. AWS C5.4,Recommended Practices for Stud Welding,should also be used for technique guidance.

What is a suitable flux for welding studs?

A suitable deoxidizing and arc stabilizing flux for welding shall be furnished with each stud of 5/16 in. [8 mm]diameter or larger. Studs less than 5/16 in. [8 mm]in diameter may be furnished with or without flux. 4.Stud Bases. A stud base,to be qualified,shall have passed the test described in Annex IX.

What size electrode should be used for welding?

7.5.5.2 Welding shall be done with low-hydrogen electrodes 4.0 mm[5/32 in.]or 4.8 mm [3/16 in.]in di-ameter except that a smaller diameter electrode may be used on studs 10 mm [3/8 in.]or less in diameter or for out-of-position welds. 7.5.5.3 The stud base shall be prepared so that the base of the stud fits against the base metal.

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